

Part 3255

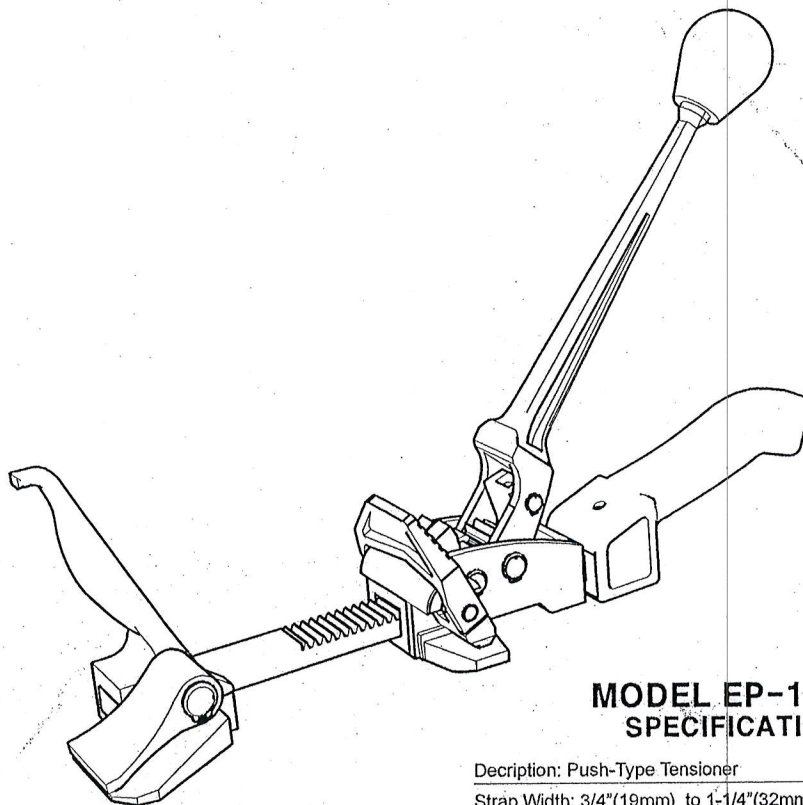
INSTRUCTION & PART MANUAL

CP COMPLETE PACKAGING PRODUCTS

PHONE: 866-STRAPDO • FAX 248-616-0572
2661 AMERICAN DRIVE TROY MICHIGAN 48063

STEEL BAND TENSIONER FOR ROUND SURFACES

MODEL: EP-1650



MODEL EP-1650 SPECIFICATIONS

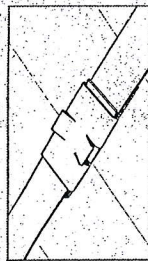
Description: Push-Type Tensioner

Strap Width: 3/4" (19mm) to 1-1/4" (32mm)

Strap Thickness: .028 (0.7mm) to .035 (0.88mm)

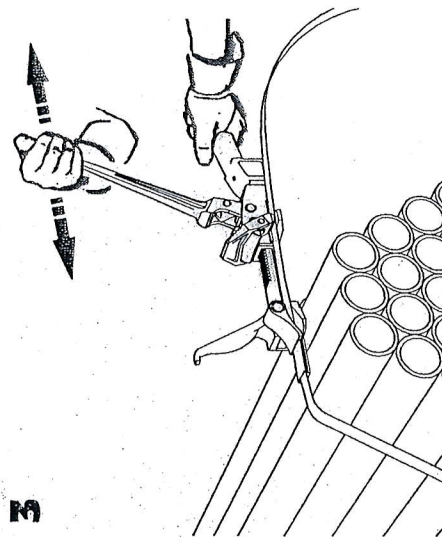
Weight: 7.5lbs. or 3.4Kg

STEEL BAND SEALER FOR ROUND SURFACES

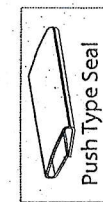


Single Reverse Notch

Strap Width:	1" (25mm)	1 1/4" (32mm)
Joint Type:	Single Reverse Notch	
Weight:	3.2Kg	



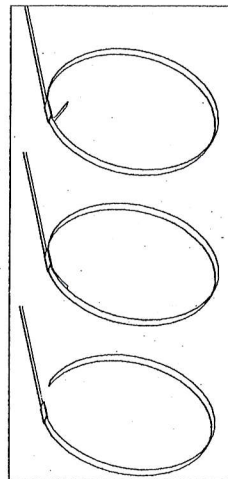
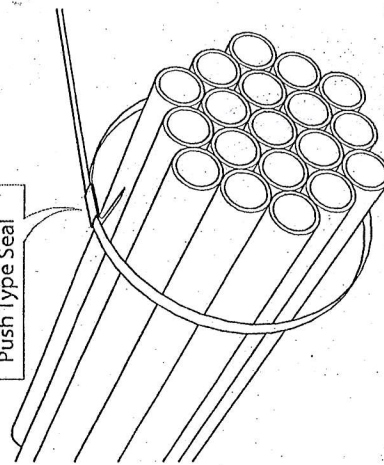
3



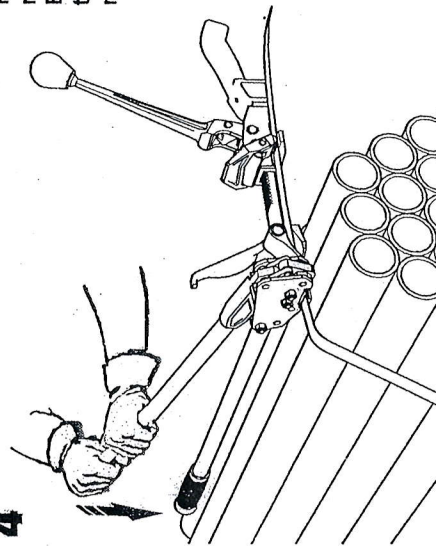
Push Type Seal

Pull strapping from cart and bring around load. Push seal on with flat side of facing outside of strap. Encircle the bundle with the strap threaded through a seal as shown. Be sure the end of the lower strap is bent back beneath the seal.

1



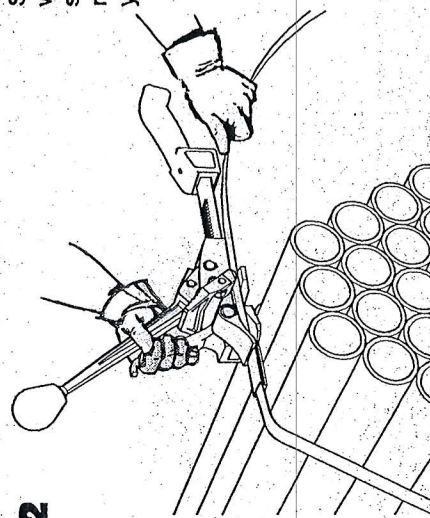
4



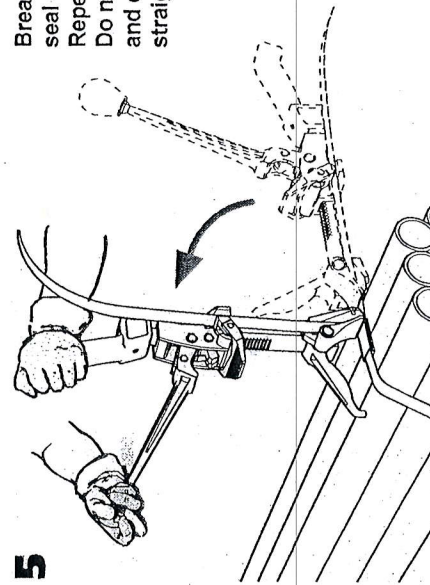
Fully notch the seal. If using a single notch sealer. Be sure to complete the sealing operation twice on seals requiring two notches.

2

Squeeze the two handles as shown. This will open the gripper to allow the upper strap to be inserted through the slotted nose and under the gripper. Pull strap with your left hand to remove slack.

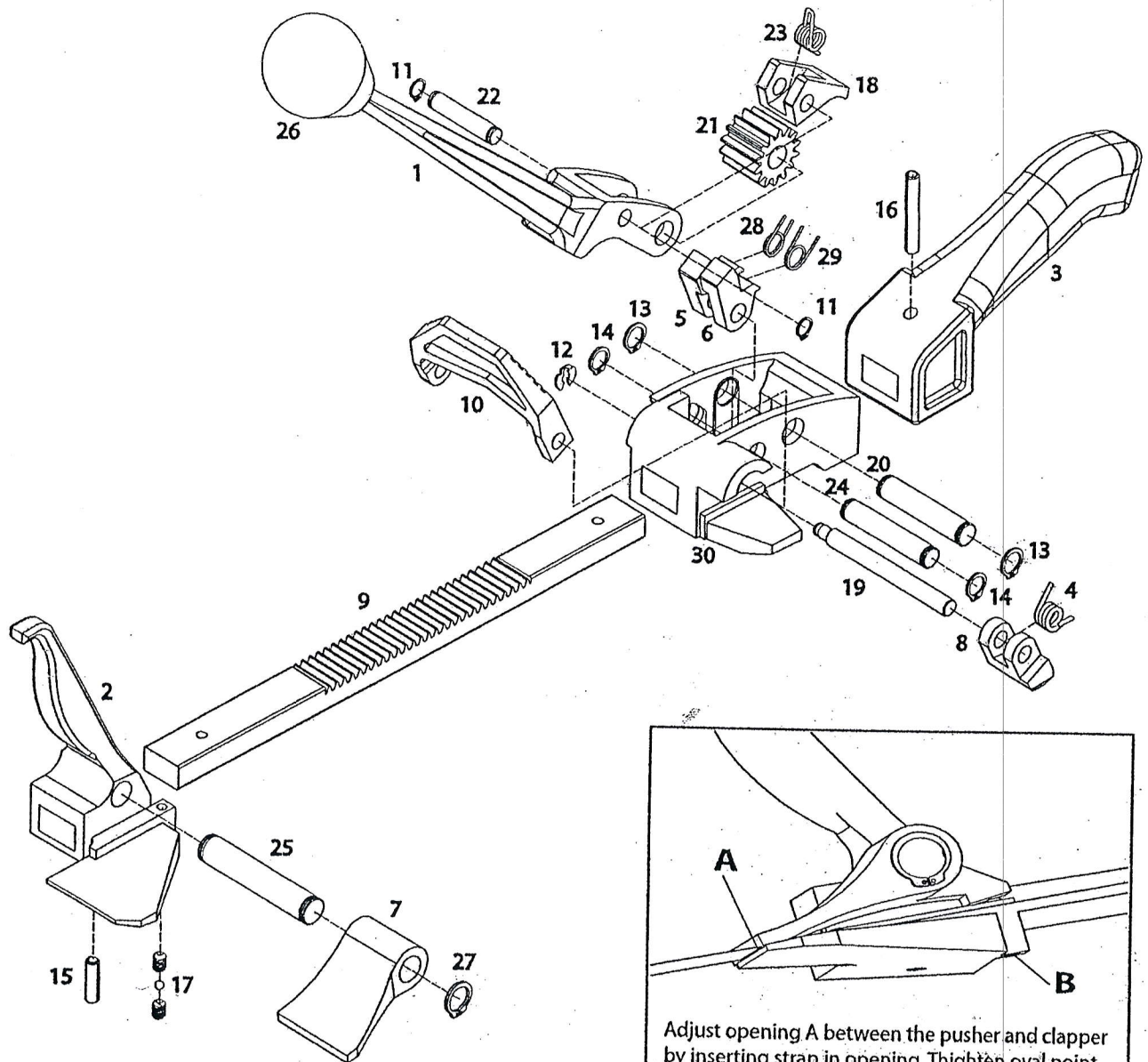


5



Break the strap off over the end of the seal with the nose of the stretcher. Repeat the bending motion if necessary. Do not release tension before break-off and do not tip the stretcher beyond a straight up and down position.

EP-1650 TENSIONER PARTS SHEET



Adjust opening A between the pusher and clapper by inserting strap in opening. Tighten oval point set screw B until strap is snug, then back off 1/2 turn.

PART NUMBER	DESCRIPTION	QTY	KEY#	PART NUMBER	DESCRIPTION	QTY	KEY#	PART NUMBER	DESCRIPTION	QTY	KEY#
E1650-01	Tensioner Handle	1	1	E1650-11	Retaining Ring1	2	11	E1650-21	Pinion	1	21
E1650-02	Pusher Bar Nose	1	2	E1650-12	Retaining Ring2	1	12	E1650-22	Operating Pivot Pin	1	22
E1650-03	Rack Handle	1	3	E1650-13	Retaining Ring3	2	13	E1650-23	Pulling Pawl Spring	1	23
E1650-04	Gripping Dog Spring	1	4	E1650-14	Retaining Ring4	2	14	E1650-24	Holding Pawl Pivot Pin	1	24
E1650-05	Long Holding Pawl	1	5	E1650-15	Roll Pin Pusher Nose	1	15	E1650-25	Front Pusher Nose Pin	1	25
E1650-06	Short Holding Pawl	1	6	E1650-16	Roll Pin Rack Handle	1	16	E1650-26	Lever Ball	1	26
E1650-07	Front Pusher Nose	1	7	E1650-17	Socket Set Screw	1	17	E1650-27	Retaining Ring Pusher Nose	1	27
E1650-08	Gripping Dog	1	8	E1650-18	Operating Pawl	1	18	E1650-28	Holding Pawl Spring	1	28
E1650-09	Rack	1	9	E1650-19	Gripping Dog Pin	1	19	E1650-29	Holding Pawl Spring	1	29
E1650-10	Gripping Handle Yoke	1	10	E1650-20	Handle Pivot Pin	1	20	E1650-30	Base	1	30