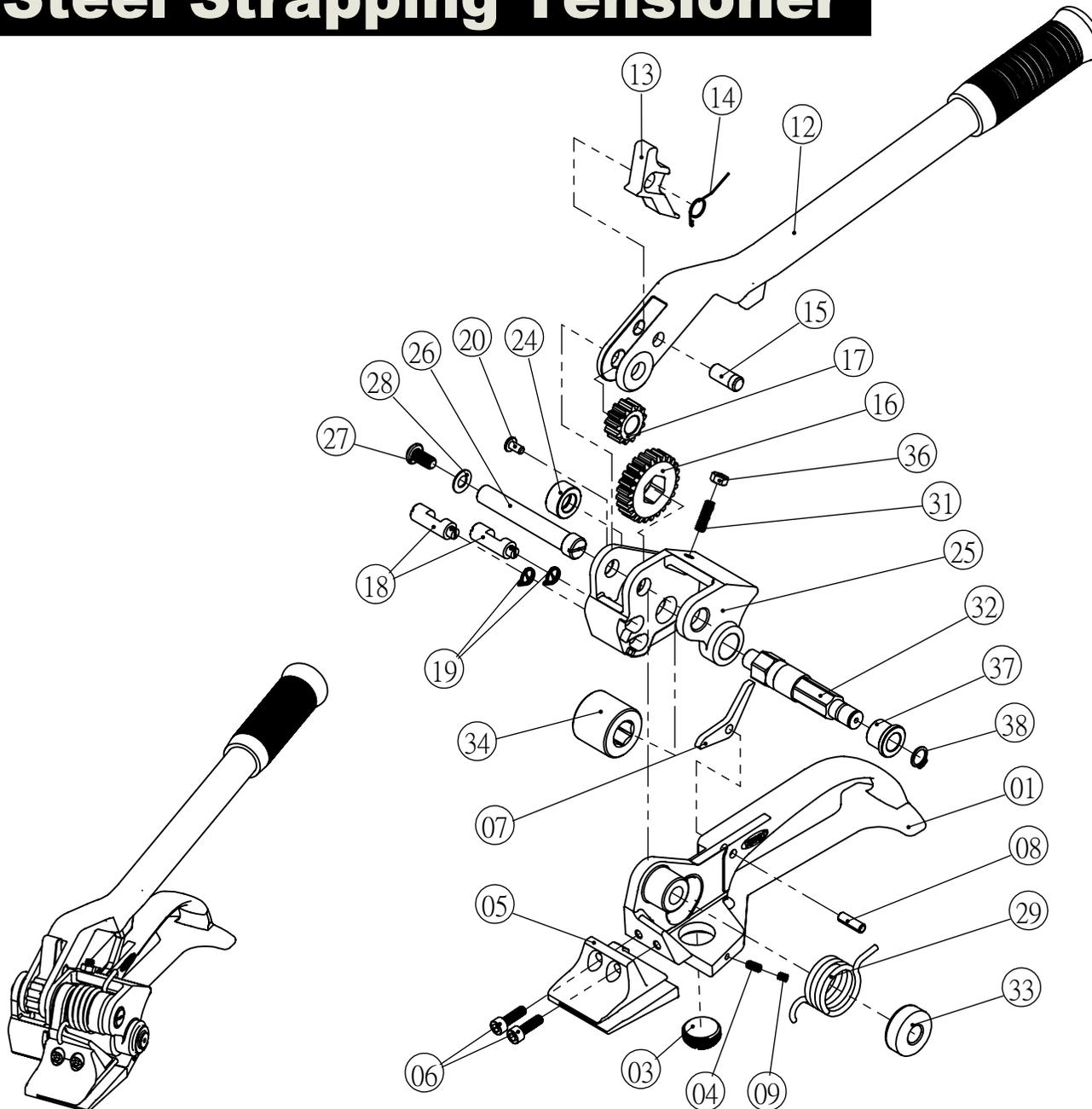


# Steel Strapping Tensioner



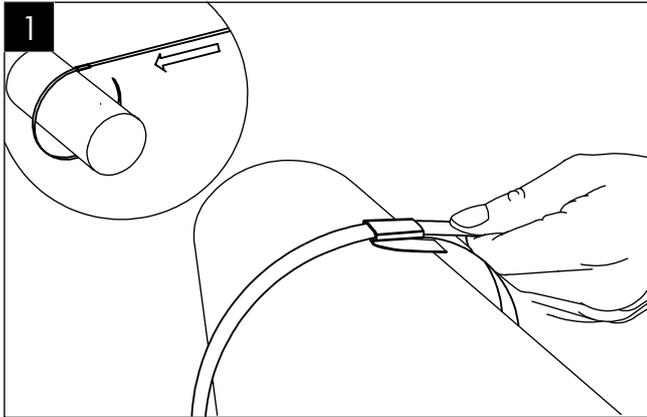
Part No.	Part Name	QTY
01	Base	1
03	Clutch Plug	1
04	Set Screw	1
05	Breaker Nose	1
06	Screw	2
07	Lift Arm	1
08	Roll Pin	1
09	Set Screw	1
12	Handle	1
13	Handle Pawl	1
14	Handle Pawl Spring	1
15	Handle Pawl Pin	1
16	Tension Gear	1
17	Pinion Gear	1
18	Holding Pawl	2
19	Holding Pawl Spring	2
20	Screw	1
24	Bushing	1
25	Gear Housing	1
26	Pivot Pin	1
27	Screw	1
28	Washer	1
29	Base Spring	1
31	Set Screw	1
32	Feedwheel Shaft	1
33	Retainer	1
34	Feedwheel	1
36	Nut	1
37	Gearing Housing Bushing	1
38	Clip	1

YYS249-01 V5 1-2

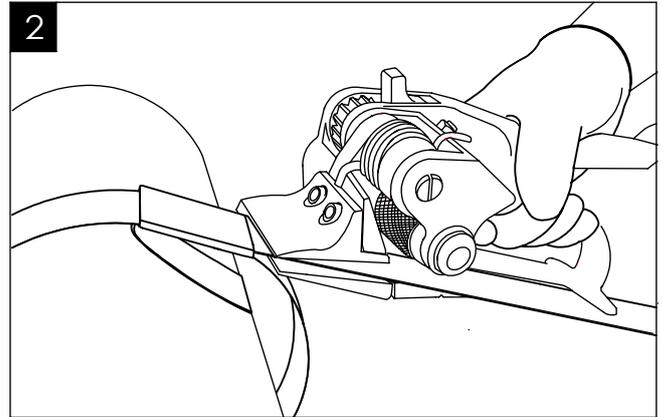
Keep tool well oiled and clean. Please order parts by number and name.

# Steel Strapping Tensioner

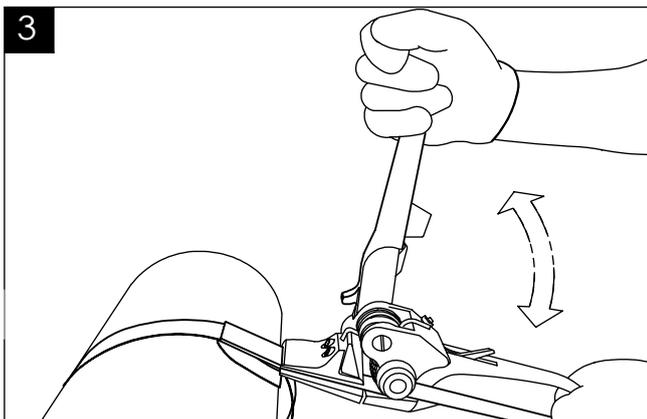
## OPERATING INSTRUCTIONS



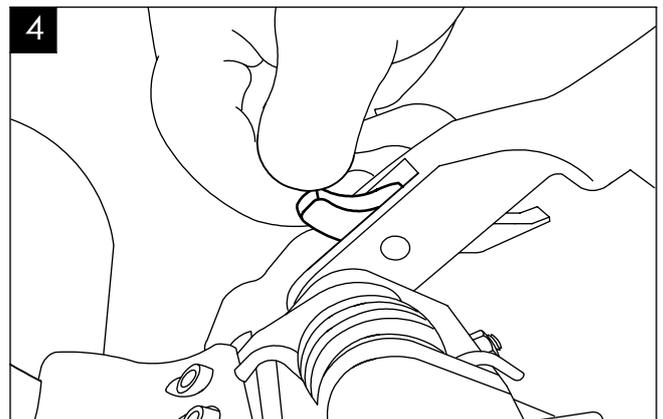
1 Thread seal in the strap as shown. Bend end of band under seal.



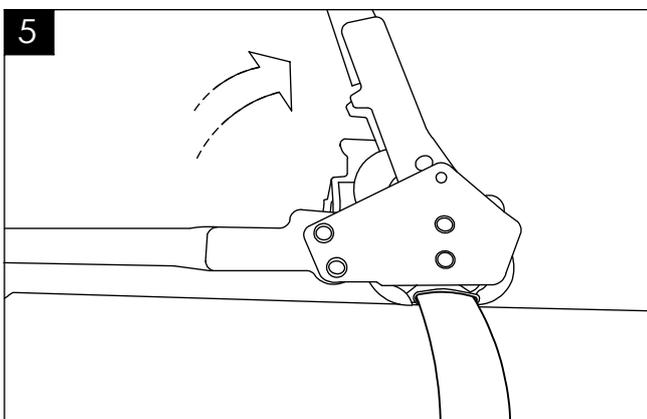
2 Squeeze the handle down to the base and slide tool onto top strap, feeding strap under feedwheel. Push the breaker nose against seal.



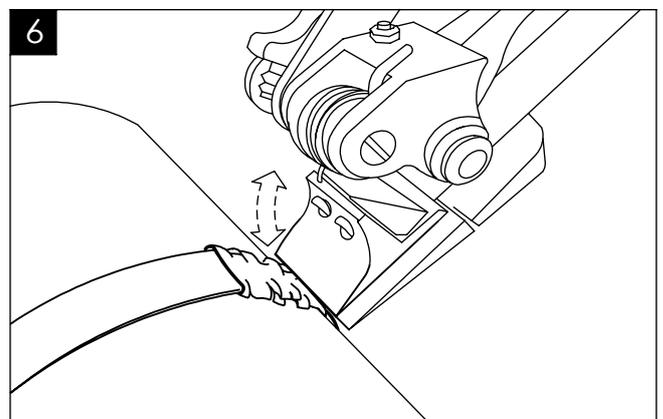
3 Hold the tool and strap with your left hand and move the handle forward and backward until desired tension is reached.



4 When desired tension is reached, push the handle pawl down to lower the handle.



5 Place the sealer over the seal to crimp the seal.



6 Bend the whole tool forward over the seal and back again a few times to break the strap.



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